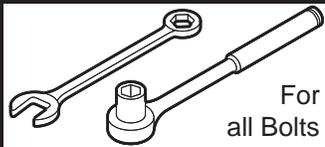


# FLOATING DOCK ASSEMBLY A

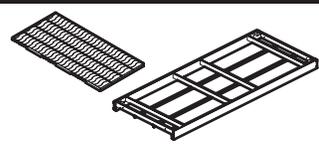
## TOOLS REQUIRED



For  
all Bolts

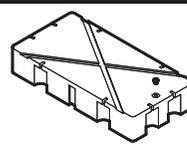
9/16" Wrenches

## PARTS REQUIRED



Dock Frame & Decking

## PARTS REQUIRED



Floats & Plugs

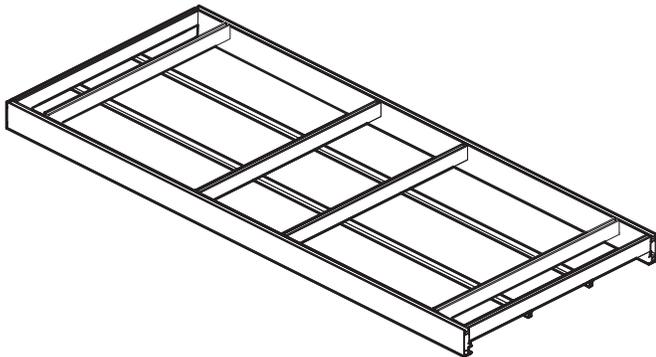
## PARTS REQUIRED



Hardware & End Caps

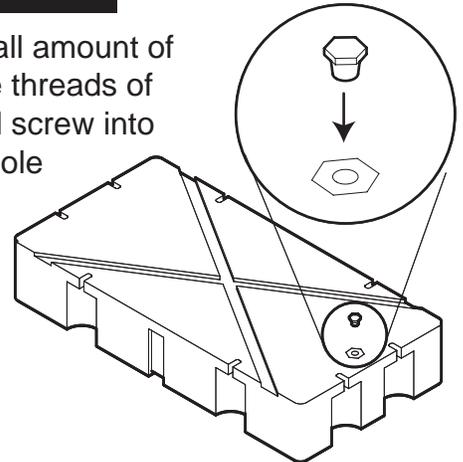
## STEP 1

■ Place frame upside down on a flat surface near the water.



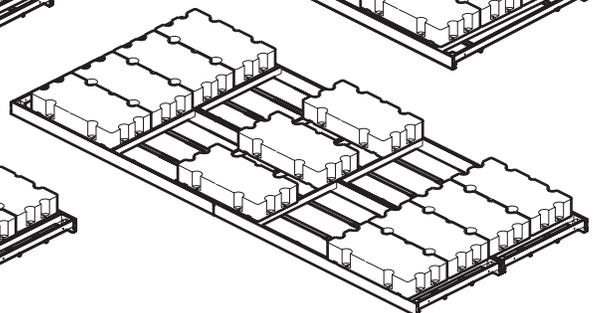
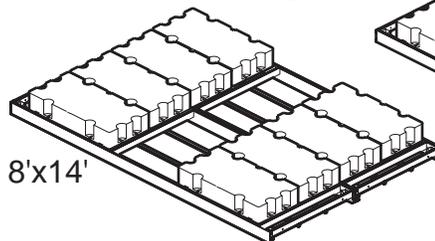
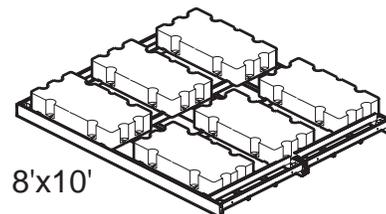
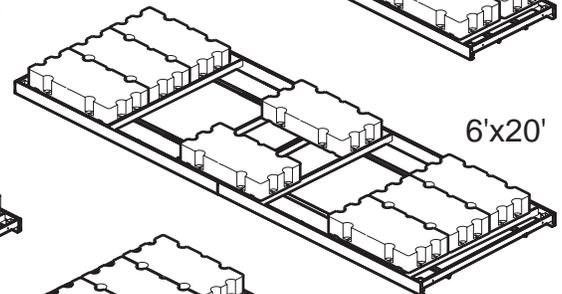
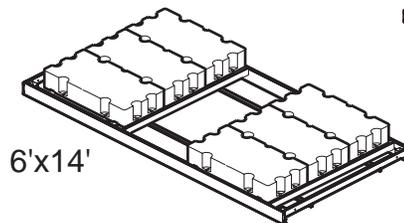
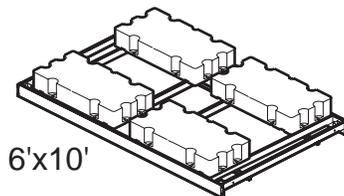
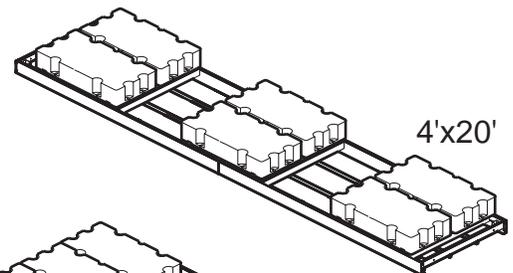
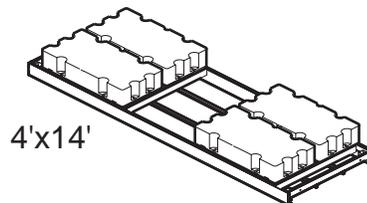
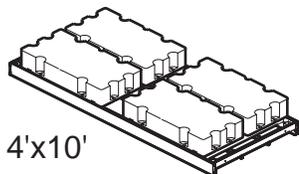
## STEP 2

■ Place a small amount of sealant on the threads of each plug and screw into the breather hole of each float



## STEP 3

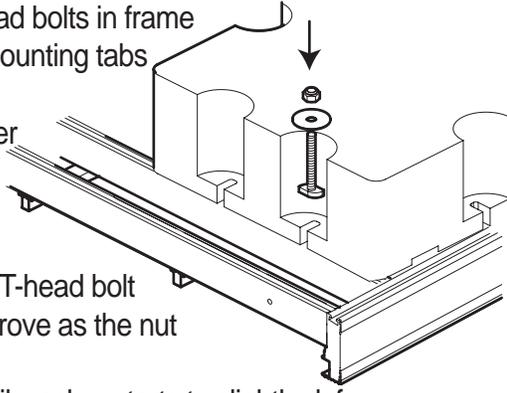
■ Place the floats in position as in the illustrations below. Place floats on top of mid support so bolts stick up through the mounting tab slots in the ends of the floats.



# FLOATING DOCK ASSEMBLY B

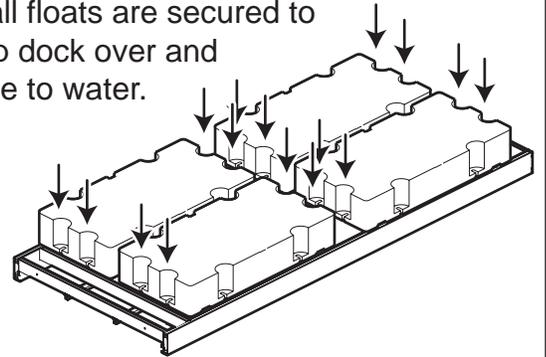
## STEP 4

- Place T-head bolts in frame where float mounting tabs are located.
- Place fender washer & locking nut on each bolt.
- Make sure T-head bolt locks 90° in groove as the nut is tightened.
- Tighten until washer starts to slightly deform.



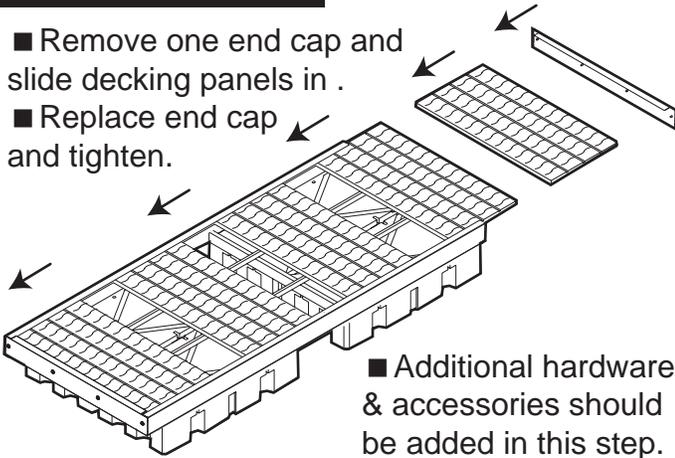
## STEP 5

- Continue to bolt all remaining floats to frame. Use 4 bolts per float as shown.
- Once all floats are secured to frame, flip dock over and slide close to water.



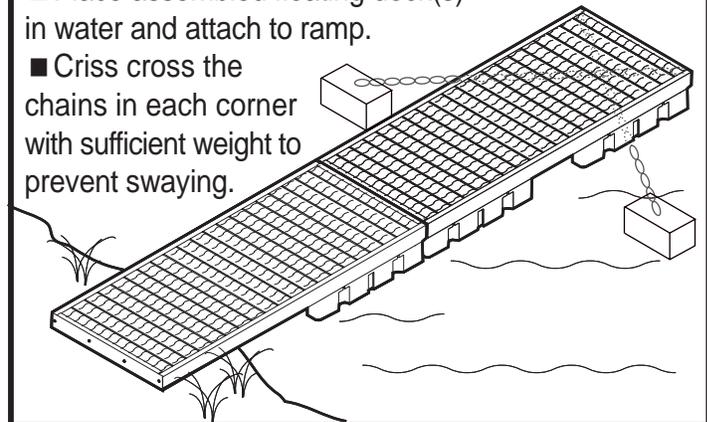
## STEP 6

- Remove one end cap and slide decking panels in.
  - Replace end cap and tighten.
- Additional hardware & accessories should be added in this step.



## STEP 7

- Place assembled floating dock(s) in water and attach to ramp.
- Criss cross the chains in each corner with sufficient weight to prevent swaying.



## NOTES

- The frame is very heavy once the floats are installed. Assistance is required when moving sections.
- As water level drops, chains should be adjusted to take up the slack. This helps to maintain stability and reduces the chance of the dock swaying and bending the hinges.
- The ramp gets floats mounted on the water side only. This side connects to the floating dock while the other side is connected to the shore via hinges if hinge option is required.
- Although some areas may be suitable to leave docks over winter, damage due to ice migration will void warranty.
- In step 6 it is advisable to mount any cleats, whip, etc. to decking panels prior to sliding panels in place. Slide horizontal top bumper in prior to installing the end cap.
- If Deck Wave decking is being installed, the deck wave logo goes on the left side. The last panel in each section has the tabs removed. The end with the tabs removed goes up against the end cap.